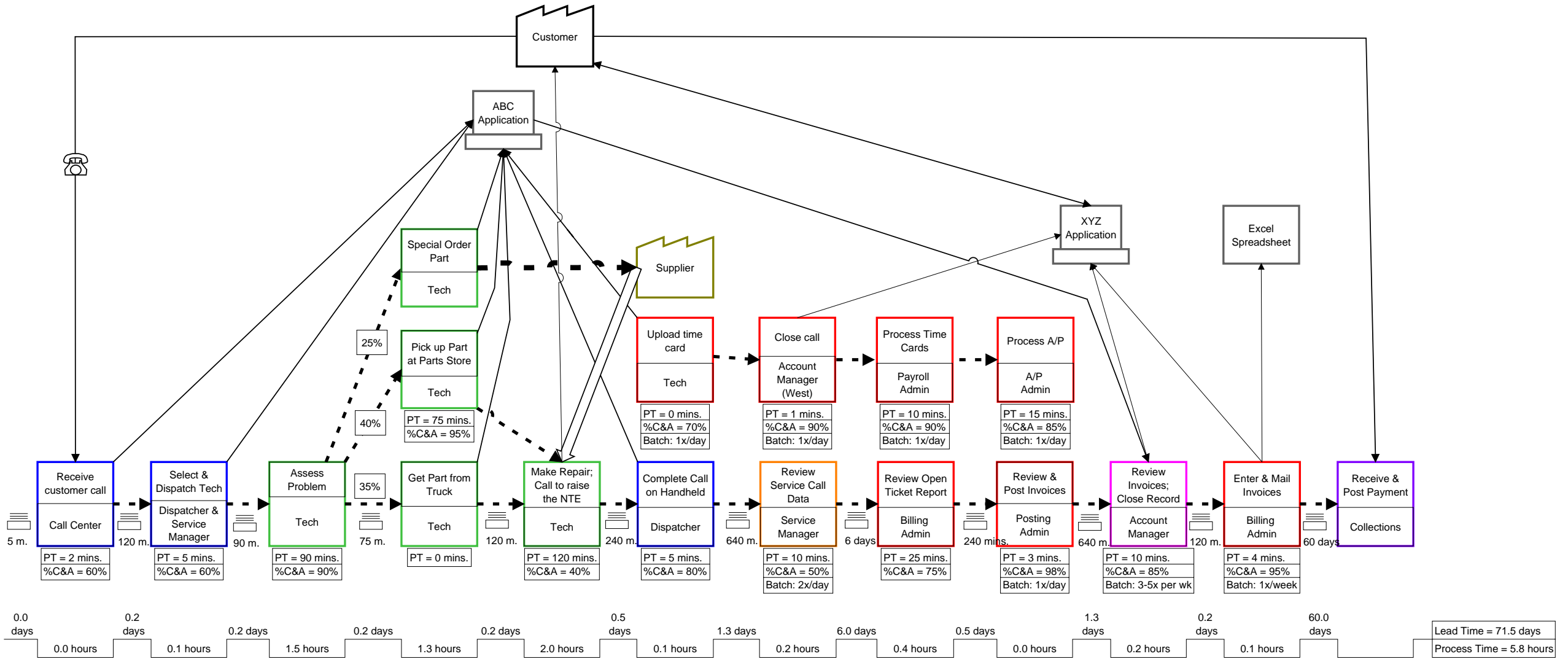


## Repair Value Stream Map Current State Value Stream Map



Acronym Key	
%C&A	%Complete and Accurate
AR	Activity Ratio
FTE	Full Time Equivalent
LT	Lead Time
PT	Process Time
RFPY	Rolled First Pass Yield

Lead Time to Invoice = 86.2 hrs.  
NOTE: **Business** hours  
AR = 6.8%  
RFPY = 1.1%